

MAKE	MODEL	YEAR		ENGINE INFO					CARBURETTOR					
		FROM	TO	CYLINDER BORE	CYLINDER STROKE	CAPACITY	FIRING ORDER	OIL PRESS (HOT)	TYPE	CHOKE	MAIN	COMPENSATING	ECONOMY	SLOW RUNNING
Citroen	Ten/Four	1934	1936											
Citroen	Light Twelve/Four	1934	1935											
Citroen	Big Twelve/Four,	1934	1935											
Citroen	12 hp	1936	1936	72mm	100mm	1628cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 30 AHD	27	125	230		60
Citroen	12 hp	1937	1938	72mm	100mm	1628cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 30 AHD	27	125	230		60
Citroen	12 hp	1939	1939	72mm	100mm	1628cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 30 ATHD	27	130	230		60
Citroen	12 hp	1940	1940	72mm	100mm	1628cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 30 assy.22 by starter	27	130	230		65
Citroen	15 hp	1936	1938	78mm	100mm	1911cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 30 AHD	26	130	260		65
Citroen	15 hp	1939	1939	78mm	100mm	1911cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 30 ATHD	26	135	260		65
Citroen	15 hp	1946	1948	78mm	100mm	1911cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 35 FTIE	27	135	280		55

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Citroen	15 hp	1950	1950	78mm	100mm	1911cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex D/D35 FTIE	27	130	280	60	45
Citroen	15 hp 6 Cylinder	1950	1952	78mm	100mm	2867cc	1,5,3,6,2,4,	20 lb/sq.in @ 30MPH	Solex FFIAP2	23	115	280		45
Citroen	15 hp	1951	1952	78mm	100mm	1911cc	1,3,4,2,	20 lb/sq.in @ 30MPH	Solex 32 PBIC					
Citroen	Light Twenty/Six	1934	1935											
Citroen	Big Twenty/Six,	1934	1935											
Citroen	Twelve/Four, FWD,	1935	1940											
Citroen	Fifteen/Four, FWD,	1936	1947											
Citroen	2cv	1963	1975			425cc	1,2		Solex					

MAKE	MODEL	YEAR		TAPPET CLEARANCES				IGNITION			
		FROM	TO	INLET (HOT)	EXHAUST (HOT)	VALVE TIMING IND	INLET OPENS	BREAKER GAP	PLUG GAP	IGN TIMING MARK	IGNITION TIMING
Citroen	Ten/Four	1934	1936	0.008"	0.010"		5' BTDC				7"BTDC
Citroen	Light Twelve/Four	1934	1935	0.008"	0.010"		2" 40! BTDC				7"BTDC
Citroen	Big Twelve/Four,	1934	1935	0.008"	0.010"		2" 40! BTDC				7"BTDC
Citroen	12 hp	1936	1936	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C. Retarded
Citroen	12 hp	1937	1938	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C. Retarded
Citroen	12 hp	1939	1939	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C. Retarded
Citroen	12 hp	1940	1940	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C. Retarded
Citroen	15 hp	1936	1938	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and	8' B.T.D.C. Retarded

MAKE	MODEL	YEAR		TAPPET CLEARANCES				IGNITION			
		FROM	TO	INLET (HOT)	EXHAUST (HOT)	VALVE TIMING IND	INLET OPENS	BREAKER GAP	PLUG GAP	IGN TIMING MARK	IGNITION TIMING
						marks or lines on crank and camshaft pinions when marks are at their nearest point to each other				corresponding locating hole drilled in flywheel	
Citroen	15 hp	1939	1939	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C. Retarded
Citroen	15 hp	1946	1948	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.012" to 0.015"	0.025"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C. Retarded
Citroen	15 hp	1950	1950	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.015"	0.015" to 0.020"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	12' B.T.D.C.
Citroen	15 hp 6 Cylinder	1950	1952	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.015"	0.015" to 0.020"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	8' B.T.D.C.
Citroen	15 hp	1951	1952	0.006"	0.008"	A straight edge placed across the centre lines of crankshaft and camshaft should line up with two centre punch marks or lines on crank and camshaft pinions when marks are at their nearest point to each other	3' B.T.D.C.	0.015"	0.015" to 0.020"	Locating hole in clutch bell housing and corresponding locating hole drilled in flywheel	12' B.T.D.C.

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		FROM	TO	INLET (HOT)	EXHAUST (HOT)	VALVE TIMING IND	INLET OPENS	BREAKER GAP	PLUG GAP	IGN TIMING MARK	IGNITION TIMING
Citroen	Light Twenty/Six	1934	1935	.008"	010"		2" 40! BTDC				9"BTDC
Citroen	Big Twenty/Six,	1934	1935	.008"	010"		2" 40! BTDC				9"BTDC
Citroen	Twelve/Four, FWD,	1935	1940	0.006"	0.008"		3" BTDC.				8' B.T.D.C. Retarded
Citroen	Fifteen/Four, FWD,	1936	1947	0.006"	0.008"		3" BTDC.				8' B.T.D.C. Retarded
Citroen	2cv	1963	1975	0.2mm	0.2mm			0.4mm	0.6mm		

MAKE	MODEL	YEAR		CLUTCH		BRAKES		TRACKING			
		FROM	TO	TYPE	LINING	TYPE	LINING	TOE IN	CAMBER	CASTER ANGLE	KING PIN ANGLE
Citroen	Ten/Four	1934	1936								
Citroen	Light Twelve/Four	1934	1935								
Citroen	Big Twelve/Four,	1934	1935								
Citroen	12 hp	1936	1936	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm toe out	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'
Citroen	12 hp	1937	1938	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'
Citroen	12 hp	1939	1939	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'

MAKE	MODEL	YEAR		CLUTCH		BRAKES		TRACKING			
		FROM	TO	TYPE	LINING	TYPE	LINING	TOE IN	CAMBER	CASTER ANGLE	KING PIN ANGLE
Citroen	12 hp	1940	1940	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'
Citroen	15 hp	1936	1938	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'
Citroen	15 hp	1939	1939	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'
Citroen	15 hp	1946	1948	Single Dry Plate	Moulded Ferodo	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	9'
Citroen	15 hp	1950	1950	Single Dry Plate	Ferodo Discs	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	
Citroen	15 hp 6 Cylinder	1950	1952	Twin Dry Plate (1951-1952 single dry plate)	Ferodo Discs	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	
Citroen	15 hp	1951	1952	Single Dry Plate	Ferodo Discs	Lockheed Hydraulic	Moulded Ferodo	0 to 2mm	1' plus / min 0' 30'	1' 30' plus / min 0' 15'	
Citroen	Light Twenty/Six	1934	1935								
Citroen	Big Twenty/Six,	1934	1935								
Citroen	Twelve/Four, FWD,	1935	1940								
Citroen	Fifteen/Four, FWD,	1936	1947								
Citroen	2cv	1963	1975					0' 12' plus /min 0' 12'			