

| MAKE | MODEL | YEAR | | ENGINE INFO | | | | | CARBURETTOR | |
|-----------|--------------------------------|------|------|---------------|-----------------|----------|--------------|-----------------|--------------------|----------------------|
| | | FROM | TO | CYLINDER BORE | CYLINDER STROKE | CAPACITY | FIRING ORDER | OIL PRESS (HOT) | TYPE | COMPENSATING |
| Chevrolet | Master de luxe series GA | 1937 | 1938 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter | 75/176 needle, 95jet |
| Chevrolet | Master de luxe series GB | 1937 | 1938 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter | 75/176 needle, 95jet |
| Chevrolet | Master de luxe series HA | 1937 | 1938 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter | 75/176 needle, 95jet |
| Chevrolet | Master de luxe series HB | 1937 | 1938 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter | 75/176 needle, 95jet |
| Chevrolet | Master de luxe series 1000 | 1940 | 1940 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-420S D/D | |
| Chevrolet | Master Special series 1000 | 1940 | 1940 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-420S D/D | |
| Chevrolet | Master 85 series 1000 | 1940 | 1940 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-420S D/D | |
| Chevrolet | Master de luxe 1500 | 1941 | 1942 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-4835 D/D | |
| Chevrolet | Series BG special de luxe 2000 | 1941 | 1942 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-4835 D/D | |
| Chevrolet | Series BH | 1941 | 1942 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-4835 D/D | |

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| | | FROM | TO | CYLINDER BORE | CYLINDER STROKE | CAPACITY | FIRING ORDER | OIL PRESS (HOT) | TYPE | COMPENSATING |
| Chevrolet | Stylemaster 1500 series ES | 1946 | 1948 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-574S D/D | |
| Chevrolet | Fleetmaster | 1946 | 1948 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-574S D/D | |
| Chevrolet | Fleetline 2000 series EK | 1946 | 1948 | 88.9mm | 95.25mm | 3549cc | 1,5,3,2,2,4, | 14 lb/sq.in | Carter WI-574S D/D | |

| MAKE | MODEL | YEAR | | TAPPET CLEARANCES | | | | IGNITION | | | |
|-----------|--------------------------|------|------|-------------------|---------------|------------------|-------------|-------------|----------|--|---------------------------|
| | | FROM | TO | INLET (HOT) | EXHAUST (HOT) | VALVE TIMING IND | INLET OPENS | BREAKER GAP | PLUG GAP | IGN TIMING MARK | IGNITION TIMING |
| Chevrolet | Master de luxe series GA | 1937 | 1938 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 9' B.T.D.C. | 0.018" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Master de luxe series GB | 1937 | 1938 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 9' B.T.D.C. | 0.018" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Master de luxe series HA | 1937 | 1938 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 9' B.T.D.C. | 0.018" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Master de luxe series HB | 1937 | 1938 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 9' B.T.D.C. | 0.018" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |

| MAKE | MODEL | YEAR | | TAPPET CLEARANCES | | | | IGNITION | | | |
|-----------|--------------------------------|------|------|-------------------|---------------|------------------|-------------|------------------|----------|--|---------------------------|
| | | FROM | TO | INLET (HOT) | EXHAUST (HOT) | VALVE TIMING IND | INLET OPENS | BREAKER GAP | PLUG GAP | IGN TIMING MARK | IGNITION TIMING |
| Chevrolet | Master de luxe series 1000 | 1940 | 1940 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Master Special series 1000 | 1940 | 1940 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Master 85 series 1000 | 1940 | 1940 | 0.006"-0.008" | 0.013"-0.015" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Master de luxe 1500 | 1941 | 1942 | 0.006" | 0.013" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Series BG special de luxe 2000 | 1941 | 1942 | 0.006" | 0.013" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Series BH | 1941 | 1942 | 0.006" | 0.013" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Stylemaster 1500 series ES | 1946 | 1948 | 0.006" | 0.013" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Fleetmaster | 1946 | 1948 | 0.006" | 0.013" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |
| Chevrolet | Fleetline 2000 series EK | 1946 | 1948 | 0.006" | 0.013" | Timing Gears | 3' B.T.D.C. | 0.018" to 0.024" | 0.040" | Steel ball set in flywheel seen through hole in off side of crank case | 5' B.T.D.C. Unit Retarded |

| MAKE | MODEL | YEAR | | CLUTCH | | BRAKES | | TRACKING | | | |
|-----------|--------------------------------|------|------|--------------------------------------|------------------|----------------------|------------------|----------------|------------|--------------|----------------|
| | | FROM | TO | TYPE | LINING | TYPE | LINING | TOE IN | CAMBER | CASTER ANGLE | KING PIN ANGLE |
| Chevrolet | Master de luxe series GA | 1937 | 1938 | Single Dry Plate | Fabric | Hydraulic | Moulded | 1/16" to 3/32" | 1/4' | 0' | 7 3/4' |
| Chevrolet | Master de luxe series GB | 1937 | 1938 | Single Dry Plate | Fabric | Hydraulic | Moulded | 1/16" to 3/32" | 1/4' | 0' | 7 3/4' |
| Chevrolet | Master de luxe series HA | 1937 | 1938 | Diaphragm Spring | Fabric | Hydraulic | Moulded | 1/16" to 3/32" | 1/4' | 0' | 7 3/4' |
| Chevrolet | Master de luxe series HB | 1937 | 1938 | Diaphragm Spring | Fabric | Hydraulic | Moulded | 1/16" to 3/32" | 1/4' | 0' | 7 3/4' |
| Chevrolet | Master de luxe series 1000 | 1940 | 1940 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | 0 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Master Special series 1000 | 1940 | 1940 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | 0 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Master 85 series 1000 | 1940 | 1940 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | 0 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Master de luxe 1500 | 1941 | 1942 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | 0 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Series BG special de luxe 2000 | 1941 | 1942 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | 0 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Series BH | 1941 | 1942 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | 0to 0 30' | 0' | 4 3/4' |

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|-----------|----------------------------|------|------|-----------------------------------|------------------|-------------------|------------------|-----------|-------------------|--------------|----------------|
| | | FROM | TO | TYPE | LINING | TYPE | LINING | TOE IN | CAMBER | CASTER ANGLE | KING PIN ANGLE |
| Chevrolet | Stylemaster 1500 series ES | 1946 | 1948 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | min 0.25 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Fleetmaster | 1946 | 1948 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | min 0.25 to 0 30' | 0' | 4 3/4' |
| Chevrolet | Fleetline 2000 series EK | 1946 | 1948 | Single Dry Plate Diaphragm Spring | moulded asbestos | Hydraulic 4 wheel | Moulded asbestos | 0 - 1/16" | min 0.25 to 0 30' | 0' | 4 3/4' |